



Job File No.: 181202/184340-1807_p/M-NK-2018

INSPECTION REPORT

Инспекционный отчет

INSPECTION PLACE

Место инспекции

COMMODITY

Груз

DATE SAMPLING OF STOCKPILE : 18 July 2018

Дата опробования штабеля

18 июля 2018

: TSOF, Kemerovo region, Russia

ЦОФ, Кемеровская область, Россия

: HV HCC from mine (as declared)

L HV HCC с шахты (как заявлено)

: 3.000 kg (as declared)

3.000 кг (как заявлено)

QUANTITY

Количество

WE HEREBY REPORT that, in accordance with instruction received from our Principal, **ООО "Premium Element"**, we have performed sampling and analysis of the above mentioned product.**Настоящим информируем,** что в соответствии с инструкциями, полученными от нашего Заказчика, **ООО "Премиум Элемент"**, нами были проведены отбор проб и анализ вышеуказанного продукта.

MANUAL SAMPLING FROM A STATIC STOCKPILE - A. SGS, performed as per GOST 10742-71. Manual sampling was performed under protocols stipulated in GOST Standards. Due to access limitations at the sampling location, increments were collected from freshly exposed static surface of a stockpile of coal in bulk, on a random time interval basis, of random estimated mass interval, with fixed increment mass. The samples collected have an indicative value, but cannot be deemed representative of the total Lot. Sampling from a static stockpile is inherently dangerous. Increments were collected from the safest accessible point in accordance with the Stockpile Operator's rules and regulations.

Manual Sampling method was agreed to with the SGS Principal, as sampling by more reliable methods that provide probability samples was not possible or was not selected by the SGS Principal. The Holder of this document is cautioned that collected MANUAL samples of this type satisfy the minimum requirements for probability sampling, but as such cannot be used to draw statistical inferences such as precision, standard error, or bias. The suitability of this sampling method is defined by the sampling standard.

Ручной пробоотбор из неподвижного штабеля - произведен SGS в соответствии с ГОСТ 10742-71. Ручной отбор проб был произведен в соответствии с требованиями стандарта ГОСТ. В связи с ограничениями на проход к месту отбора точечные пробы были отобраны со свежеобразованной неподвижной поверхности штабеля, через произвольно установленные временные интервалы с произвольно определенных объемных частей штабеля, с фиксированной массой инкремента. Отобранные пробы носят индикативный характер и не могут считаться представительными для всей партии груза. Отбор проб из неподвижного штабеля является опасным по определению. Отбор точечных проб произведен из безопасных доступных точек в соответствии со складскими Правилами и требованиями.

Ручной метод отбора проб был согласован с Клиентом SGS, поскольку отбор проб более надежными методами, которые обеспечивают представительность проб, был невозможен или не был выбран Клиентом SGS. Держатель настоящего документа предупрежден о том, что отбор проб РУЧНЫМ способом удовлетворяет минимальным требованиям представительного пробоотбора, но не может быть использован для установления статистической погрешности, такой, как точность, стандартная ошибка или отклонение результата. Соответствие применения данного метода определено стандартом отбора проб.

**SGS Vostok Limited**312-24, Ordzhonikidze Street, 654005 Novokuznetsk
Russian Federation

t : +7 3843 32 20 41 f : +7 3843 32 21 42

e: ru.novokuznetsk@sgs.com

www.sgs.ru

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ANALYSES WERE PERFORMED IN SGS LABORATORY:

Анализы были проведены в лаборатории SGS:

ANALYSES: Analysis of sample № 1807 was performed in SGS laboratory with results as follows:

Анализы: Анализ пробы № 1807 был проведен в лаборатории SGS. Результаты анализа следующие:

Basis reported Базовое состояние	Moisture % Массовая доля влаги, % ГОСТ Р 52911-2013	Ash % Зольность, % ГОСТ Р 55661-2013	Yield of volatile matter % Выход летучих веществ, % ГОСТ Р 55660-2013	Total sulphur % Содержание общей серы, % ГОСТ 32465-2013 (ISO 19579:2006)	Gross calorific value, kcal/kg Высшая теплота сгорания, ккал/кг ГОСТ 147-2013 (ISO 1928:2009)
As Received Рабочее	8.7	7.8	31.9	0.51	7022
Dry Basis Сухое		8.6	34.9	0.56	7691
Dry Ash Free Сухое беззольное			38.2		8413

**Net Calorific Value (as received) was calculated in accordance with ГОСТ 147-2013 (ISO 1928:2009):
6711 kcal/kg**

Низшая теплота сгорания (рабочее состояние) рассчитана в соответствии с ГОСТ 147-2013 (ISO 1928:2009)

Screen test was performed in accordance with ISO 1953 with results as follows:

Ситовый анализ был проведен в соответствии с ISO 1953. Результаты анализа следующие:

Nominal Top Size (mm) Класс	Yield (%) Выход
+70	0.1
50-70	0.3
35.5-50	0.6
20-35.5	2.6
10-20	8.1
6.3-10	12.6
3.15-6.3	26.0
2.8-3.15	0.3
2-2.8	1.9
1-2	9.0
0.5-1	18.3
0.2-0.5	15.8
0-15-0.2	2.8
0-0.15	1.6

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e: ru.novokuznetsk@sgs.com

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Determination of characteristics of plastic layer with results as follows:

Показатели пластометрических характеристик. Результаты анализа следующие:

Attribute Показатели	Unit Единица измерения	Value Величина	Test method Метод испытания
X	mm	30	ГОСТ 1186-2014
Y	mm	21	

Ultimate analysis was performed with results are as follows:

Определение элементного состава органической массы угля. Результаты анализа следующие:

Element Элемент	Unit Единицы измерения	Content Содержание				Test methods Методы испытаний
		As-Received Basis Рабочее	Air-Dry Basis Воздушно-Сухое	Dry Basis Сухое	Dry-Ash Free Basis Сухое беззолное	
Carbon Массовая доля углерода	%	70.33	76.26	77.03	84.27	ГОСТ 32979-2014 (ISO 29541:2010)
Hydrogen Массовая доля водорода	%	4.99	5.41	5.46	5.98	ГОСТ 32979-2014 (ISO 29541:2010)
Nitrogen Массовая доля азота	%	2.08	2.26	2.28	2.50	ГОСТ 32979-2014 (ISO 29541:2010)
Oxygen (by difference) Массовая доля кислорода (по разнице)	%	5.55	6.02	6.08	6.65	ГОСТ 2408.3-95 (ИСО 1994-76)

Determination of elements content was performed with results as follows:

Определение содержания элементов. Результаты анализа следующие:

Elements Элементы	Unit Единицы измерения	Content of elements Содержание			Test methods Методы испытаний
		As-Received Рабочее	Air-Dry Basis Воздушно-сухое	Dry Basis Сухое	
Flourine Массовая доля фтора	ppm	110	119	120	ASTM D 3761-10
Chlorine Массовая доля хлора	ppm	<220	<220	<220	ASTM D 4208-13
Arsenic Массовая доля мышьяка	ppm	3.58	3.88	3.92	ASTM D 6357-11
Phosphorous Массовая доля фосфора	%	0.053	0.057	0.058	ГОСТ 1932-93 (ИСО 622-81)

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t : +7 3843 32 20 41 f : +7 3843 32 21 42

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Determination of **chemical composition of ash** was performed with results as follows:

Определение **химического состава золы**. Результаты анализа следующие:

Components Компоненты	Content, % Содержание	Test methods Методы испытаний
Silicon oxide Оксид кремния	55.73	ASTM D 3682-13
Aluminum oxide Оксид алюминия	25.62	
Iron oxide Оксид железа	4.53	
Titanium oxide Оксид титана	1.27	
Calcium oxide Оксид кальция	3.00	
Magnesium oxide Оксид магния	1.37	
Potassium oxide Оксид калия	2.37	
Sodium oxide Оксид натрия	0.69	
Sulphur oxide Оксид серы	2.55	
Phosphorus oxide Оксид фосфора	1.544	ГОСТ 10538-87
Manganese oxide Оксид марганца	0.056	ASTM 3683-11
Undetermined Неопределенные	1.269	-



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Determination of **free swelling Index** was performed with results as follows:Определение **индекса свободного вспучивания**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
FSI	-	8.5	ГОСТ 20330-91 (ИСО 501-81)

Determination of **Grey-King coke type** was performed with results as follows:Определение **типа кокса по Грей-Кингу**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
GK	-	G10	ГОСТ 16126-91 (ИСО 502-82)

Determination of **Roga Index** was performed with results as follows:Определение **индекса Рога**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
RI	-	86(1:5)	ГОСТ 9318-91 (ИСО 335-74)

Determination of **Caking Index** was performed with results as follows:Определение **индекса спекаемости**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
G	-	96(1:5)	ГОСТ ISO 15585-2013

Determination of **plasticity according to Gieseler** was performed with results as follows:Определение **пластичности по Гизелеру**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test methods Методы испытаний
Initial softening Temperature Исходная температура размягчения	°C	391	
Max. Fluidity Temperature Максимальная температура текучести	°C	430	
Resolidification Temperature Температура затвердевания	°C	465	ГОСТ 32561-2013 (ISO 10329:2009)
Max. fluidity Максимальная текучесть	ddpm	22000	

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Determination of **Audiber-Arnu Dilatometer** test was performed with results as follows:

Определение дилатометрических показателей в приборе Одибера-Арну. Результаты анализа следующие:

Attribute Показатель	Unit Единицы измерения	Value Величина	Test method Метод испытания
Softening temperature Температура размягчения	°C	360	
Max. contraction temperature Температура максимального сокращения	°C	405	
Max. dilatation temperature Температура максимального расширения	°C	455	ГОСТ 13324-94 (ISO 349-75)
Contraction Контракция (а)	%	33	
Dilatation Дилатация (б)	%	100	

Determination of **Hardgrove Index** was performed with results as follows:

Определение коэффициента размолоспособности по Хардгрову. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
HGI	-	66	ГОСТ 15489.2-93 (ИСО 5074-80)

Determination of **actual density** was performed with results as follows:

Определение **действительной плотности**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
d_r^d	g/cm ³	1.32	ГОСТ 2160-2015

Determination of **moisture-holding capacity** was performed with results as follows:

Определение **максимальной влагоемкости**. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
W_{max}	-	2.94	ГОСТ 8858-93 (ИСО 1018-75)

Gross calorific value on moist, ash-free basis (calculated parameter). Results as follows:

Высшая теплота сгорания влажного беззолльного топлива. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value Величина	Test method Метод испытания
$Q_{s,V}^{af}$	kcal/kg	8144	ГОСТ 27313-2015

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312-24, Ordzhonikidze Street, 654005 Novokuznetsk

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e: ru.novokuznetsk@sgs.com

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Determination of **ash fusibility** was performed with results as follows:

Определение плавкости золы. Результаты анализа следующие:

Attribute Показатель	Unit Единица измерения	Value / atmosphere Величина / Атмосфера		Test method Метод испытания
		Oxidizing окислительная	Reducing восстановительная	
Deformation temperature Температура деформации	°C	1460	1390	ГОСТ 32978-2014 (ISO 540:2008)
Sphere temperature Температура сферы	°C	1480	1420	
Hemispherical temperature Температура полусферы	°C	1490	1450	
Flow temperature Температура растекания	°C	1510	1490	

Determination of **sulfur forms** with the following results:

Определение форм серы. Результаты анализа следующие:

Compounds Компоненты	Unit Единицы измерения	Percentage Содержание			Test method Метод испытания
		As Received Рабочее	Air Dry Basis Воздушно-Сухое	Dry Basis Сухое	
Sulphate sulphur Массовая доля сульфатной серы	%	0.02	0.02	0.02	ГОСТ 30404-2013 (ISO157:1996)
Pyrite sulphur Массовая доля пиритной серы	%	0.05	0.05	0.05	
Organic sulphur (by difference) Массовая доля органической серы (по разности)	%	0.44	0.48	0.49	

Determination of **trace elements content in coal** was performed with results as follows:

Определение микроэлементов в угле. Результаты анализа следующие:

Elements Элементы	Unit Единица измерения	Content Содержание	Unit Единица измерения	Content Содержание	Test methods Методы испытания
		Dry Basis Сухое		Dry Basis Сухое	
Ba (Барий)	%	0.002088	ppm	20.88	ASTM D6357-11
Cu (Медь)	%	0.0001	ppm	1	ASTM D3683-11
Ni (Никель)	%	0.000302	ppm	3.02	
Pb (Свинец)	%	0.000042	ppm	0.42	
V (Ванадий)	%	0.000196	ppm	1.96	
Zn (Цинк)	%	0.003937	ppm	39.37	ASTM D6357-11

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Determination of petrographic composition and metamorphism stage with results as follows:

Определение петрографических показателей и стадии метаморфизма. Результаты анализа следующие:

Reflectance indices R0:

Показатели отражения:

Attribute Показатель	Symbol Обозначение	Unit Единица измерения	Value Величина	Test method Метод испытания
Random reflectance Произвольный показатель отражения витринита	R_0 average	%	0.80	
Minimum random reflectance Минимальный произвольный показатель отражения витринита	R_0_{min}	%	0.65	
Maximum random reflectance Максимальный произвольный показатель отражения витринита	R_0_{max}	%	0.95	ГОСТ Р 55659-2013 (ИСО 7404-5:2009)
Standard deviation Стандартное отклонение	σ_R	-	0.05	
Rank of coal Стадия метаморфизма	-	-	II	
Number of gaps Количество разрывов	-	-	0	

Determination of maceral components with results as follows:

Определение мацерального состава. Результаты анализа следующие:

Attribute Показатель	Symbol Обозначение	Unit Единица измерения	Value Величина	Test method Метод испытания
Exinite Липтинит	L	%	3	
Vitrinite Витринит	Vt	%	86	
Semivitrinite Семивитринит	SV	%	1	
Inertenite Инертинит	I	%	10	ГОСТ Р 55662-2013 (ИСО 7404-3:2009)
Total inerts Содержание отщающих компонентов	ΣOK	%	11	
Organic mass Органическая масса	OM	%	95	
Mineral Matter Минеральные включения	MM	%	5	

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312-24, Ordzhonikidze Street, 654005 Novokuznetsk

Russian Federation

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Determination of mineral components with results as follows:

Определение минеральных включений. Результаты анализа следующие:

Attribute Показатель	Symbol Обозначение	Unit Единица измерения	Value Величина	Test method Метод испытания
Clay Глина	Mgl	%	5	ГОСТ Р 55662-2013 (ИСО 7404-3:2009)
Sulfides Сульфиды	Ms	%	0	
Carbonates Карбонаты	Mk	%	0	
Quartz Кварц	Mkr	%	0	
Other Прочие	Mpr	%	0	

Determination of vitrinite reflectance was performed with results as follows:

Определение показателя отражения витринита. Результаты анализа следующие:

Reflectance Показатель отражения	Frequency Частота	Test method Метод испытания
0.65	0.69	ГОСТ Р 55659-2013 (ИСО 7404-5:2009)
0.70	0.74	
0.75	0.79	
0.80	0.84	
0.85	0.89	
0.90	0.94	


SGS Vostok Limited

 312-24, Ordzhonikidze Street, 654005 Novokuznetsk
Russian Federation

t : +7 3843 32 20 41 f : +7 3843 32 21 42

e: ru.novokuznetsk@sgs.com

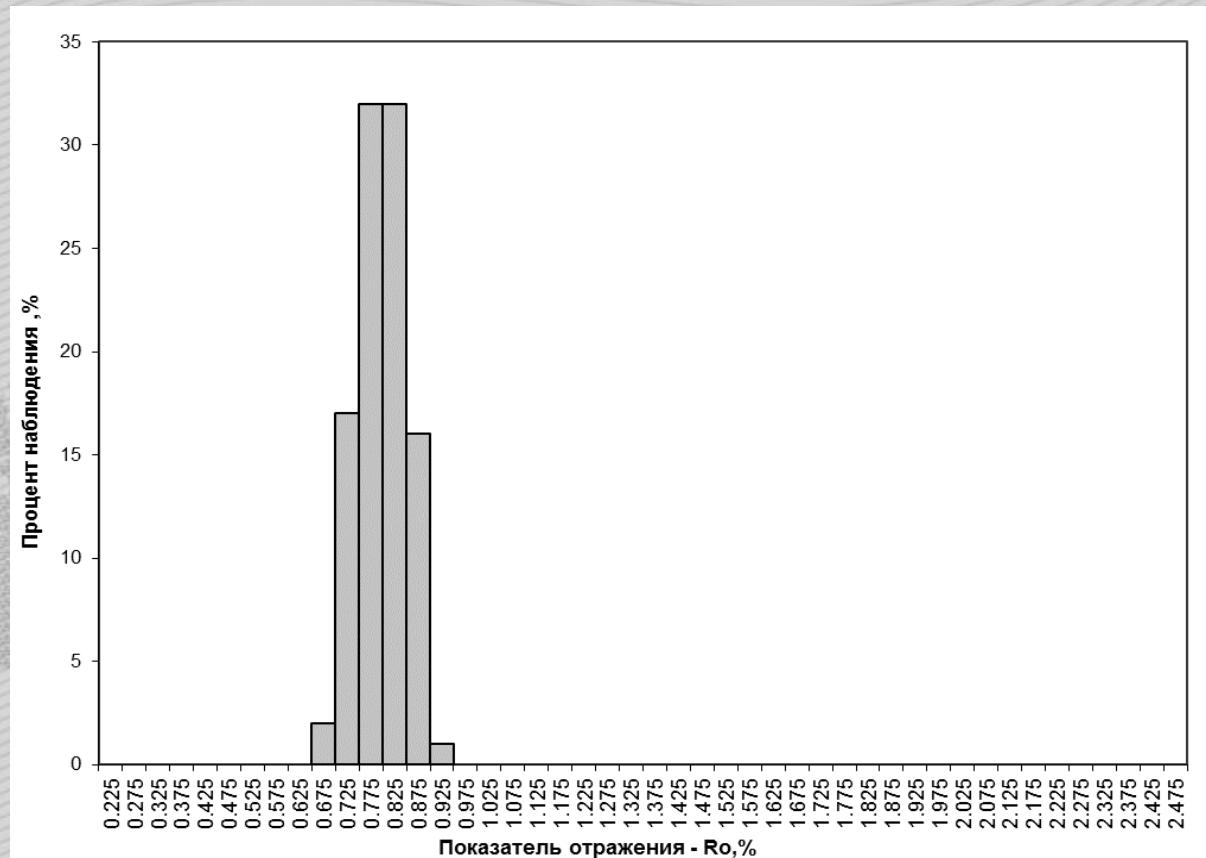
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The coke was resulted from the coal sample by method of box coking accordance with ГОСТ 9521-74 in laboratory OAO "Altaj-Koks". This sample was analyzed at the SGS laboratory in Novokuznetsk, Russia and the findings were as follows:

Методом ящичного коксования по ГОСТ 9521-74 в лаборатории ОАО "Алтай-Кокс" из угольного образца был получен кокс. Данная пробы кокса была проанализирована в лаборатории SGS Новокузнецка, Россия, результаты следующие:

CRI and CSR tests with results as follows:

Определение реакционной способности (CRI) и прочности кокса после реакции (CSR). Результаты анализа следующие:

Attribute Показатель	Unit единицы измерения	Value Величина	Test method Метод испытания
Average Coke Strength Index (CSR) Прочность кокса после реакции	%	60.7	ISO 18894:2006
Average Coke Reactivity Index (CRI) Реакционная способность кокса	%	25.3	

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The coke was resulted from the coal sample by method of coking in coke oven "CARBOTEST" accordance with ГОСТ 9521-74 in laboratory OAO "Altaj-Koks". This sample was analyzed at the SGS laboratory in Novokuznetsk, Russia and the findings were as follows:

Методом коксования в печи "КАРБОТЕСТ" по ГОСТ 9521-74 в лаборатории ОАО "Алтай-Кокс" из угольного образца был получен кокс. Данная пробы кокса была проанализирована в лаборатории SGS Новокузнецка, Россия, результаты следующие:

CRI and CSR tests with results as follows:

Определение реакционной способности (CRI) и прочности кокса после реакции (CSR). Результаты анализа следующие:

Attribute Показатель	Unit единицы измерения	Value Величина	Test method Метод испытания
Average Coke Strength Index (CSR) Прочность кокса после реакции	%	52.5	
Average Coke Reactivity Index (CRI) Реакционная способность кокса	%	26.4	ISO 18894:2006

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Signed and dated in
Novokuznetsk / ES
06 September 2018



For and on behalf of
SGS Vostok Limited

**SGS Vostok Limited**

312-24, Ordzhonikidze Street, 654005 Novokuznetsk

Russian Federation

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